

## Mazak Nexus Programming Manual

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Intro on seriest to Programming a Mazak Lathe using mazatrol

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Plus, the machine comes equipped with the Matrix Nexus 2 CNC control. Featuring, both, Mazatrol conversational programming and EIA-ISO programming, as standard. For fully automated operations, the machine can be outfitted with a bar feeder or gantry robot loader.

### QUICK TURN NEXUS 250-II MSY - Mazak

We do it with a manual program (MNP) that's about 3 lines long. 1)G0 X8. Z-.5 M19 2) M31 3)G0 X8. Z2. M31 I think is the TS advance. On my machine, we change the Z-.5 in the

first line to wherever we need to have the turret to trip the TS to extend. The X position can be whatever you want.

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Mazak HCN Nexus 500 Side to side Machining Facilities CMI's Horizontal Palletech Mobile currently has 4 Nexus 5000 machines, 60 pallets and 2 load channels. Each device has a tool hive that can keep up to 312 tools. The tool hives have got virtually eliminated setups.

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### **PROGRAMMING MANUAL MAZATROL MATRIX**

QUICK TURN NEXUS 200-II MY shown . New generation world-class turning center, QUICK TURN NEXUS II series, with 8" chuck, rotary tool spindle, second spindle, and Y-axis. Equipped with Y-axis, rotary tool spindle, and second spindle to meet a wide variety of manufacturing requirements.

### **QUICK TURN NEXUS 200-II MSY - MAZAK**

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