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CRUSADER MP8.1L

L510009-07A ITEM

PART NO. QTY.

DESCRIPTION

MODEL ID *

RB001018 AR Base

Engine Assembly,

8.1L Standard, top

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mount starter *

RB001018A AR Base
Engine Assembly,
8.1L Standard, bottom
mount starter

25-810-02 *

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ITEM PART

NUMBER

DESCRIPTION

QUANTITY 1

7080200 Piston and

Pin Assembly (STD) 8

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1 7080210 Piston and
Pin Assembly (.030
OS) AR 2 7080180
Ring Set, piston
(STD) 8 2 7080100
Ring Set, piston (.030
OS) AR 3 RA011009
Connecting Rod
Assembly 8 4
7080040 Bolt,
connecting rod cap 16
5 7080050 Nut,
connecting rod cap 16

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□ After the engine is thoroughly warmed up, and NOTICE: Crusader Marine Engines assumes no the boat is underway, open the throttle to wide responsibility for the costs related to

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the 25-hour open
throttle until maximum
RPM is reached.

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